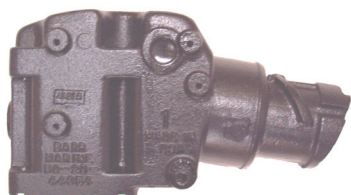


# MerCruiser V8 Models 898R, 228R and 260R

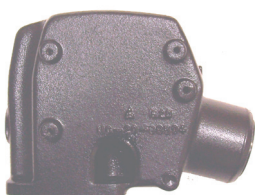
## Center Riser Direct Replacement



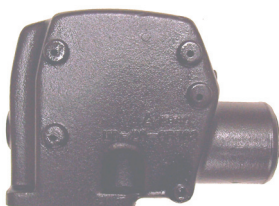
MC 1 87114



MC 20 44354



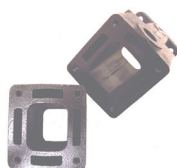
MC 20 98504



MC 20 98502



MC 20 93320A3



MC 20 93322A3



MC 29 47441



MC 29 87290



MC 27 93175



MC 20 87918



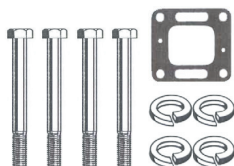
MC 20 99208



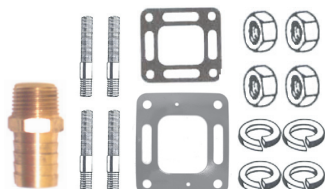
MC 50 806926



MC 50 87238



MC 20 44354P



MC 20 98504P



MC47 27 41811



MC47 27 87105



MC47 27 41813



MC47 27 33395

<b>MC-1-87114</b>	Direct replacement water cooled exhaust manifold. Replaces MerCruiser part # 87114A8, 87114A19 and #860246A10.
<b>MC-20-44354</b>	Direct replacement water cooled center discharge riser. Replaces MerCruiser part # B-44354A3. Accepts 4" I.D. exhaust hose (8 degree angle).
<b>MC-20-98502</b>	Direct replacement water cooled center discharge riser. Replaces MerCruiser part #98502A2. Accepts 3" I.D. exhaust hose (0 degree angle).
<b>MC-20-98504</b>	Direct replacement water cooled center discharge riser. Replaces MerCruiser part #98504A3. Accepts 3" I.D. exhaust hose (15 degree angle).
<b>MC-20-44354P</b>	Mounting package for <b>MC-20-44354</b> riser.
<b>MC-20-87918</b>	Direct replacement stainless steel block off plate for use with MerCruiser riser #'s 98502, 98504 and 44354. Requires (2) gaskets part # MC47-27-41813.
<b>MC-20-93320A3</b>	Manifold to riser 3" spacer blocks (pair) with fastener and gasket package.
<b>MC-20-93322A3</b>	Manifold to riser 6" spacer blocks (pair) with fastener and gasket package.
<b>MC-20-98504P</b>	Mounting package for <b>MC-20-98504</b> riser (includes gaskets, drain plug, pipe plug, stainless steel restrictor plate and fasteners).
<b>MC-20-99208</b>	Direct replacement stainless steel restrictor plate for use with MerCruiser riser #'s 98502, 98504 and 44354. Requires (2) gaskets part # MC47-27-41813.
<b>MC-27-93175</b>	Alternator bracket.
<b>MC-29-47441</b>	Upper thermostat housing.
<b>MC-29-87290</b>	Lower thermostat housing.
<b>MC47-27-33395</b>	Direct replacement exhaust manifold to head gasket.
<b>MC47-27-41811</b>	Direct replacement restrictor gasket. Replaces MerCruiser part # 27-41811. To be used with <b>MC-20-87918</b> ((2) required per plate used).
<b>MC47-27-41813</b>	Direct replacement restrictor gasket. Replaces MerCruiser part # 27-41813.
<b>MC47-27-87105</b>	Direct replacement exhaust elbow gasket. Replaces MerCruiser part # 27-87105.
<b>MC-50-87238</b>	Exhaust manifold drain cock.
<b>MC-50-806926</b>	Replacement 3/4" N.P.T. X 1" hose fitting (90 degree)/brass drain cock.

*Note:*  
**Manifold includes all plugs, gaskets and mounting hardware to head. Risers include plugs, gasket and mounting hardware to mount to manifold.**